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APPLICATION NO.		FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/699,130 10/31/2003		10/31/2003	Lauren A. Groth	130290-01	130290-01 2699	
35684	7590	03/23/2006		EXAMINER		
BUTZEL I		STREET	ORTIZ, ANGELA Y			
SUITE 300			ART UNIT	PAPER NUMBER		
ANN ARBOR, MI 48104				1732		
				DATE MAIL ED: 02/22/200	•	

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)	
		10/699,130	GROTH, LAUREN A.	
· .	Office Action Summary	Examiner	Art Unit	
	·	Angela Ortiz	1732	
Period fo	The MAILING DATE of this communication app or Reply	pears on the cover sheet with the c	orrespondence address	
A SHOWHIC - Exter after - If NO - Failu Any r	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DATE on time may be available under the provisions of 37 CFR 1.1 SIX (6) MONTHS from the mailing date of this communication. Period for reply is specified above, the maximum statutory period or reto reply within the set or extended period for reply will, by statute eply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONEI	I.  lely filed  the mailing date of this communication.  D (35 U.S.C. § 133).	
Status				
2a)□	Responsive to communication(s) filed on 31 O This action is <b>FINAL</b> . 2b) This Since this application is in condition for allowar closed in accordance with the practice under E	action is non-final.  nce except for formal matters, pro	•	
Dispositi	on of Claims			
5) ☐ 6) ☑ 7) ☐ 8) ☐ <b>Applicati</b> 9) ☐ 10) ☑	Claim(s) 1-21 is/are pending in the application 4a) Of the above claim(s) 21 is/are withdrawn for Claim(s) is/are allowed.  Claim(s) 1-20 is/are rejected.  Claim(s) is/are objected to.  Claim(s) are subject to restriction and/or on Papers  The specification is objected to by the Examine The drawing(s) filed on 05 April 2004 is/are: a) Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Examine The oath or declaration	rom consideration.  r election requirement.  r.  ⊠ accepted or b) □ objected to be drawing(s) be held in abeyance. See tion is required if the drawing(s) is objected to be drawing(s) is objected to be detailed.	e 37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).	
Priority u	inder 35 U.S.C. § 119			
12) a)[	Acknowledgment is made of a claim for foreign All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Bureau see the attached detailed Office action for a list	s have been received. s have been received in Application rity documents have been receive u (PCT Rule 17.2(a)).	on No ed in this National Stage	
2) D Notic 3) Inform	t(s) e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date 10/31/03.	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:		

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#### **DETAILED ACTION**

### Election/Restrictions

Restriction to one of the following inventions is required under 35 U.S.C. 121:

- Claims 1-20, drawn to a method of protecting electrical assemblies and a method of fabricating molded forms, classified in class 264, subclass 272.11 and 219.
- II. Claim 21, drawn to molded form, classified in class 428.

The inventions are distinct, each from the other because of the following reasons:

Inventions I and II are related as process of making and product made. The inventions are distinct if either or both of the following can be shown: (1) that the process as claimed can be used to make another and materially different product or (2) that the product as claimed can be made by another and materially different process (MPEP § 806.05(f)). In the instant case the product as claimed can be made by another and materially different process such as one that does not require the step of providing a printed circuit board.

Because these inventions are independent or distinct for the reasons given above and have acquired a separate status in the art in view of their different classification, restriction for examination purposes as indicated is proper.

Because these inventions are independent or distinct for the reasons given above and the inventions require a different field of search (see MPEP § 808.02), restriction for examination purposes as indicated is proper.

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During a telephone conversation with rep. M. Gzybowski on February 28, 2006 a provisional election was made with oral traverse to prosecute the invention of group I, claims 1-20. Affirmation of this election must be made by applicant in replying to this Office action. Claim 21 is withdrawn from further consideration by the examiner, 37 CFR 1.142(b), as being drawn to a non-elected invention.

## Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-5, 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Palmer, USP 4,701,999.

The cited reference substantially teaches the basic claimed method of protecting an electrical assembly comprising providing pre-molded forms, and securing the assembly between the forms to protect from damage caused by the environment. The detailed method steps include providing an integrated circuit chip attached to a lead frame, wherein the device may be preassembled prior to molding (see col. 5, lines 20-25), and providing a solid bottom wall insert 48 and a solid top wall cap 50. Both the bottom wall insert 48 and top wall cap 50 may be preformed prior to assembly by any conventional molding technique, including injection molding. The method is carried out by associating each insert and cap with the electrical assembly, and forming a sealed

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housing around the assembly. The method may further comprise the molding of a plastic rim for securely locating the cap and insert onto the assembly. See col. 6, lines 45-60; col. 7, lines 12-30, 34-65; col. 10, lines 5-25.

The cited reference does not set forth a printed circuit board as claimed.

Note that the lead frame set forth in the applied prior art reference is an alternative equivalent form of a board, as both are substrates for receiving the electrical components (or chips), and it would have been obvious to one of ordinary skill in the art at the time the invention was made to use printed circuit boards for making a similar assembly.

With respect to claims 2-3, note that both insert 48 and cap 50 are injection molded by any conventional technique, and may include a molded rim formed of a material different from the insert material.

With respect to claim 4, note that the inserts include recesses 50b; see col. 7, line 30.

With respect to claim 5, the use if hinges is conventional in the molding art, and would have been obvious to one of ordinary skill in the art at the time the invention was made for making an assembly with one part moving relative to another.

With respect to claim 8, note that a recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. If the prior art structure is capable of performing the intended use, then it meets the claim.

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No further structure is given in this claim to further limit the structure set forth in claim 1, thus the reference remains as previously applied.

Claims 6-7 are rejected under 35 U.S.C. 103(a) as being unpatentable over Palmer, USP 4,701,999 in view of Harding, USP 4,829,403.

The cited primary reference substantially teaches the basic claimed method of protecting an electrical assembly comprising providing pre-molded forms, and securing the assembly between the forms to protect from damage caused by the environment. The detailed method steps include providing an integrated circuit chip attached to a lead frame, wherein the device may be preassembled prior to molding (see col. 5, lines 20-25), and providing a solid bottom wall insert 48 and a solid top wall cap 50. Both the bottom wall insert 48 and top wall cap 50 may be preformed prior to assembly by any conventional molding technique, including injection molding. The method is carried out by associating each insert and cap with the electrical assembly, and forming a sealed housing around the assembly. The method may further comprise the molding of a plastic rim for securely locating the cap and insert onto the assembly. See col. 6, lines 45-60; col. 7, lines 12-30, 34-65; col. 10, lines 5-25.

The cited primary reference does not set forth a printed circuit board as claimed, or an embedded structure within the molded forms.

The added secondary reference teaches as conventional a similar electrical package, wherein the molded caps include an embedded thermal conductor 20, 30. The conductors may be coated and over-molded with a plastic material, and then

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sealed together to form a covered electrical assembly. See col. 4, lines 5-50; col. 5, lines 40-68.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to include an embedded structure as shown in the added reference, when performing the process set forth in the primary reference, for molding a cap with a thermal conductor.

Claims 9, 10, 13-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hogan et al., USP 5,543,103.

The cited reference substantially teaches the basic claimed method of accurately shaping the surface of a mold with a three-dimensional image as claimed. The detailed method steps include electronically scanning the object to be replicated, adjusting the three-dimensional image captured and projecting the image onto the surface of a mold. During the capture of the image, a two-dimensional copy is provided and adjusted accordingly. Using the corrected image, the image is displayed onto a mold that is milled and routed for accurately corresponding to the image, using a program and automated machines. The mold can then be used to mold any moldable material into the three-dimensional image formed. See col. 2, lines 55-68; col. 3, lines 1-40.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to provide and modify an electronic image, and form a mold using that image for reproducing molded three-dimensional articles having the image shape.

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Note that a recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. If the prior art structure is capable of performing the intended use, then it meets the claim.

To co-mold the articles produced using the mold, or to embed structures within the articles as claimed, is deemed conventional in the molding art and would have been obvious to so include as such is well within the choice of the practitioner for forming equivalent alternative structures.

## Allowable Subject Matter

Claims 11-12 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

### Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Note that More et al., USP 4891734 (of record) shows down-hole applications; USP's 5106785; 5376824; 5685506; 6444148; 6641767.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Angela Ortiz whose telephone number is 571-272-1206.

The examiner can normally be reached on Monday-Thursday 9:00-6:30.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael Colaianni can be reached on 571-272-1196. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Angela Ortiz
Primary Examiner
Art Unit 1732

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